



Dart Aerospace Ltd.
1270 Aberdeen St
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RBEM622U3001101-15
Job Sheet 181882



Part No: RBEM622U3001101-15

Job Qty: 6 ea

Part Name: Threaded Rod



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/10/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM622U3001101 Rev. 2 IPP Rev. A 18.06.26 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Machining-4		JB 18-10-06
100	CNC Lathe	6 pcs	8/20/18	8/20/18	0.00	1.50	MORI SL-154		JB 18-10-06
110	QC	6 pcs	8/20/18	8/20/18	0.00	0.00	QC2 Machining-5		JB 18-10-06
120	QC	6 pcs	8/20/18	8/20/18	0.00	0.00	QC8 Machining-5		JB 18-10-06
130	Packaging	6 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-2		JB 18-10-06
140	QC21-SA	6 Ea	8/20/18	8/20/18	0.00	0.00	QC21		JB 18-10-06

Part Op 100 - 1-Machine as per folio FC274 FOLIO REV: _____ DWG REV: _____ 2-Deburr
Descriptions: 130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
95245A178	Threaded Rod, M20 X 1.5mm X 100mm	6 Ea (1 ea)	90-Start up Operation	5093306 5105599

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	95245A178	6	8	0

Part Specifications

Specifications could not be found.



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Plex 10/3/18 2:53 PM dart.logan.david

Container No: S116387



Part: RBEM622U3001101-15

Job No: 181882

Serial No/Batch: S116387

Revision: 2

Inspector:

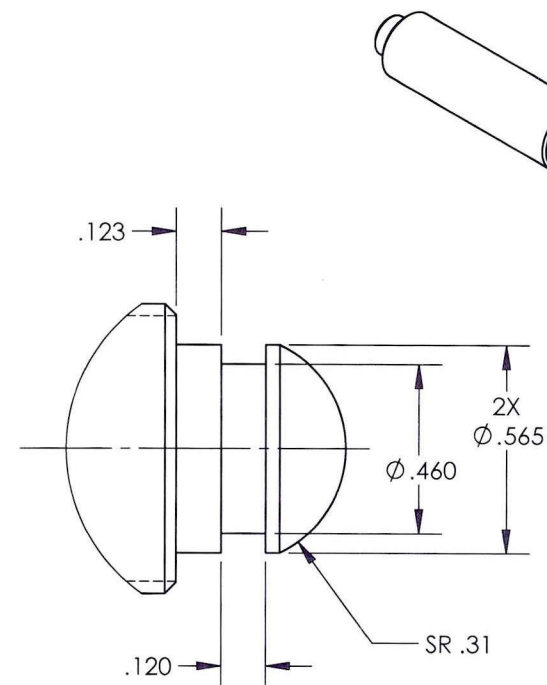
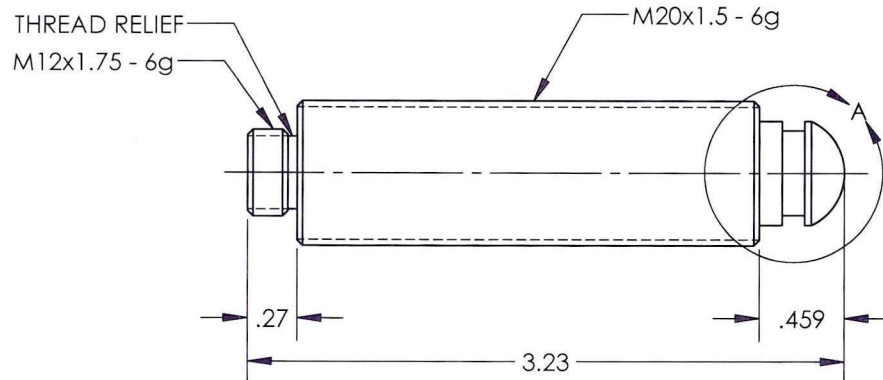
Exp Date:

Instructions:

Date: 10/06/18

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



DETAIL A
SCALE 2 : 1

(15)
THREADED ROD

DART AEROSPACE	
TITLE CONICAL EXTRACTOR	
DWG NO. RBEM622U3001101-15	REV 2
MAT'L B7	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH SEE -13	.X ± .1 SURFACES = 125/
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: MACKOVJAK	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	H175
APPROVED: GILBERT	
SCALE 1:1	DATE 4/15/2016 SHEET 9 OF 11

